



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4035-047
Job Sheet 170638



Part No: D4035-047

Job Qty: 2 ea

Part Name: Lid Rib Assembly, Aft (Light)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,3,5 IPP RevA: new issue DD 10.01.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/18/18	0.00	0.00	Start Up Large Fab-6		DG-2018-01-17
100	Large Fab	2 pcs		1/19/18	0.00	1.63	Large Fab 2		1/18/18
110	QC	2 pcs		1/19/18	0.00	0.00	QC10		CPL
120	QC	2 pcs		1/19/18	0.00	0.00	QC5		CPL
130	Packaging	2 pcs		1/19/18	0.00	0.00	Packaging3 Large Fab		CPL
140	QC21-SA	2 Ea		1/19/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D4035-7 as per dwg D4035
Descriptions: 130 - LOCATION: WA004

JAN 22 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4035-11	Bushing 12345	4 Ea (2 ea)	90-Start up Operation	F163943
M6061T6TS0.750W.062	6061-T6 Sq Tube .75 X .75 X .062W 12345	3.7500 ft (1.875 ea)	90-Start up Operation	F163952

Part Specifications

Specifications could not be found.

Plex 1/17/18 1:51 PM dart.poulin.mario

DART
AEROSPACE
S033155

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Lid Rib Assembly, Aft (Light)

PART NO: D4035 - 047

Original Serial #: S033155

Revision:

Operation: Start up Operation 01/17/18

Change No:

Job No: 170638



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4035-047 Revision: Lid Rib Assembly, Aft (Light)														
140	QC21-SA	S033155	170638	2 Ea	0	S033155	WA004	Bin	Stock	1/17/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: M6061T6TS0.750W.062 Revision: 6061-T6 Sq Tube .75 X .75 X .062W														
100	Receive Ft	S033153	170638	0 ft	0	M128952	Start Up Large Fab-6		Stock	1/17/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		2	0									

Plex 1/22/2018 9:15 AM Dart.Lajeunesse.Marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								